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D2565-209
Job Sheet 181721



Part No: D2565-209

Job Qty: 4 ea

Part Name: Strut



5102653

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/7/18

Job Tracking No:

Due Date: 8/24/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP: D 01.06.04 Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21 EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		8/24/18	0.00	0.00	Start Up Small Fab-4		DAS 58 18/8/18
100	Brake NC	4 pcs		8/24/18	1.37	0.21	Brake NC 3		9-89 38
110	Small Fab	4 pcs		8/24/18	0.00	0.65	Small Fab		DAS 38
120	QC	4 pcs		8/24/18	0.00	0.00	QC5		AUG 16 2018
130	Powdercoat	4 pcs		8/24/18	0.00	0.29	Powdercoat2		10/12/2018
140	QC	4 pcs		8/24/18	0.00	0.00	QC3		AUG 17 2018
150	Packaging	4 pcs		8/24/18	0.00	0.00	Packaging3		AUG 17 2018
160	QC21-SA	4 Ea		8/24/18	0.00	0.00	QC21		DAS 21 9-89 AUG 20 2018

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Deburr

130 - START TIME: *12:40 3 75°F 12:55p*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	5.1332 ft (1.2833 ea)	90-Start up Operation	<i>5092700</i>

B-12

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	5	128	0

Part Specifications

Specifications could not be found.

1000 9 1 50A